	Sampling		Potential Sampling	Evaluation of Compliance Testing & Actions
Attribute, Test, Error(s) & Criteria	Parameters	Universe	Frame(s)	Needed
Attribute :	Approach:	9802.00.90 line	Customs' Records:	
Did the American-made fabricated components which are returned	attribute	items on	9802.00.90 Line	LOL Compliance Rate:%
to the U.S. as parts of articles assembled abroad qualify under the	estimation	Customs entries	Items	
Subheading 9802.00.90 HTSUS in accordance with Section 401 of the Tariff Act of 1930, as amended?	sampling	made during the		Systemic/Non-Systemic or Recurring Errors?
Test (Primary Audit Steps):	using the	importer's last	Importer's Records:	If systemic, recommend importer correct cause
(1) Determine eligibility for each sampled item.	average error	completed fiscal	Inventory of	of error(s).
a) Verify that the claimed components meet requirements	rate (point	year	9802.00.90 Articles	If recurring, project the effect and recommend
for HTSUS 9802.00.90 treatment	estimate) for			collection of unpaid duties and fees.
 No drawback claimed on component(s) 	evaluating			If non-recurring, recommend collection of duties
Fabric was wholly formed and cut in the U.S.	compliance			and fees on identified errors, if applicable.
Component(s) were exported in condition ready for	G # 1			
assembly without further fabrication	Confidence			ÿ LOL Error Rate £5%
Components were not advanced in value or improved	Level:			 If internal controls were documented,
in condition in Mexico except by operations incidental	95%			compliance is at an acceptable level for
to assembly	G I			9802.00.90.
 Components have not lost their physical identity in the 	Sampling			 If internal controls were not documented,
assembled article by change in form or shape	Error			coordinate with the Account Manager to help
b) Verify that the U.S. is the country in which the	(Precision):			company develop a CIP.
components were formed and cut.	±5%			
c) Verify that claimed components were actually used to	(10% range)			ÿ LOL Error Rate > 5%
produce imported articles.	A 42 -2 4 - 3			
d) Verify that claimed 9802.00.90 value of the component,	Anticipated			Apply materiality criteria . (CAT Kit Exhibit 32)
whether consigned or sold to the assembler, was the cost	Error Rate:		Compling Frames	
or value at the time of export for assembly. Ensure claimed value included all costs (i.e. freight and	5%		Sampling Frame:	Materiality Compliance Rate:%
insurance) to the U.S. port of exportation.				
(2) Determine if the company's internal control policies and				ÿ Materiality Compliance Rate is acceptable
procedures for 9802.00.90 were			Validated Sample:	 If internal controls were documented,
 Documented, and 			vanuateu Sampie.	compliance is at an acceptable level for
Produced accurate 9802.00.90 entries.			ÿVoc	9802.00.90.
Errors:			ÿYes	 If internal controls were not documented,
Components did not meet requirements for HTSUS			ÿNo	coordinate with the Account Manager to help
9802.00.90 treatment			Frame Size:	company develop a CIP.
Failed to prove U.S. origin of formed & cut components			Frame Size:	
Component not used to produce imported article				ÿ Materiality Compliance Rate is unacceptable
• Invalid U.S. value				If materiality error rate is not acceptable,
The importer is unable to provide adequate support or			Sample Size:	importer compliance for 9802.00.90 is not
information for the 9802.00.90 claim.			Sample Size:	acceptable. Coordinate with the Account
Criteria for Testing (Statistical Sample or 100% Review):				Manager to help company develop a CIP.
ÿ CAT determines that the trade area is a high risk trade area.				
ÿ Trade area ≥ \$10,000,000.				Prepare results sheet and refer to the
				Enforcement Evaluation Team (EET) if findings
				meet the EET impact level for referral.